

Abstract

A mounting device for a rim disk of a full face wheel for a vehicle has a disk disposed on a rotating table rotated by a rotating device about the center axis (X) of a full face wheel and radially positioned by a hub hole fitting piece and a rim disposed on the disk and radially positioned by arresting a rim drop part by a rim position arresting means, with the disk and rim being pressingly held between a disk support piece and a rim support piece by upwardly pulling an aligning rod connected to the rotating table through a rod connection means along the center axis (X) of the full face wheel while downwardly pressing a rim flange part by the rim support piece to bring the disk and the rim into a pressed state. By the rim disk mounting device, the disk and the rim radially positioned with high accuracy can be brought into pressed state with a strong holding pressure, and both the disk and the rim can be stably rotated. Thus, a thermal deformation can be suppressed and welding can be uniformly and accurately performed.